



Thin Film Technology Corp.

Product Family: 2-Terminal Low Ohm Current Sense Resistors

Part Number Series: WEL Long Electrode Automotive

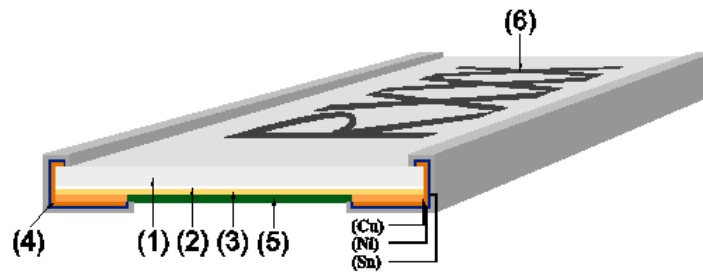


	Construction: • High purity alumina substrate • NiCu alloy resistive element • Epoxy-resin overcoat • Wrapped terminations • 100% matte tin over Ni terminations • Halogen free • RoHS complainant and Pb free • Inherently Anti-Sulfur	Features: • 0508, 0612, 1020, 1225, 0830, English case sizes • Power up to 3W • Resistance from 1mΩ~100mΩ • TCR down to ±50 ppm/°C • Tolerance down to ±0.5% • AEC-Q200 Qualified • Moisture Sensitivity Level (MSL) = 1 • Optimal linearity in I/V conversion • High volume production suitable for commercial and special applications • Competitive pricing
---	---	--

Description:

These low ohm current sense resistors are designed for tight resistance tolerance, low noise, long-term stability and high heat dissipation capability in a small package. This series is ideal for use in power management modules, motor control circuits and automotive applications.

Product Construction:



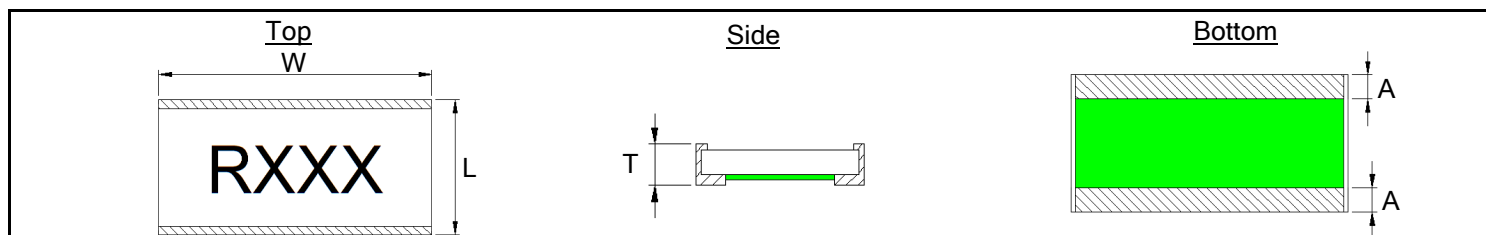
Number	Description
1	Substrate (Alumina Ceramic)
2	Adhesion Layer (Epoxy)
3	Resistive Element (NiCu Alloy Foil)
4	Terminal Electrode (Cu, Ni, Sn)
5	Protective Coating (Flame-retardant epoxy, UL-94-V0)
6	Marking* (Flame-retardant epoxy, UL-94-V0)

* Note: Marking is 3 digits (XXX) 0508 case size, and 4 digits (RXXX) for all other case sizes.

Part Numbering: Ex: WEL0508CR010FA-T5

Series Name	English Size	Material	Resistance Value	Resistance Tolerance	Automotive Grade	T&R Packaging Quantity
WEL	(refer to "type" in electrical tables)	C	Use 4 digit code for all case sizes. "R" denotes decimal point as necessary. Ex. R010 = 10mΩ R100 = 100mΩ	D = ±0.5%* F = ±1.0% (refer to tables)	A = AEC-Q200	-T4 = 4,000 pcs/reel -T5 = 5,000 pcs/reel (refer to tables)

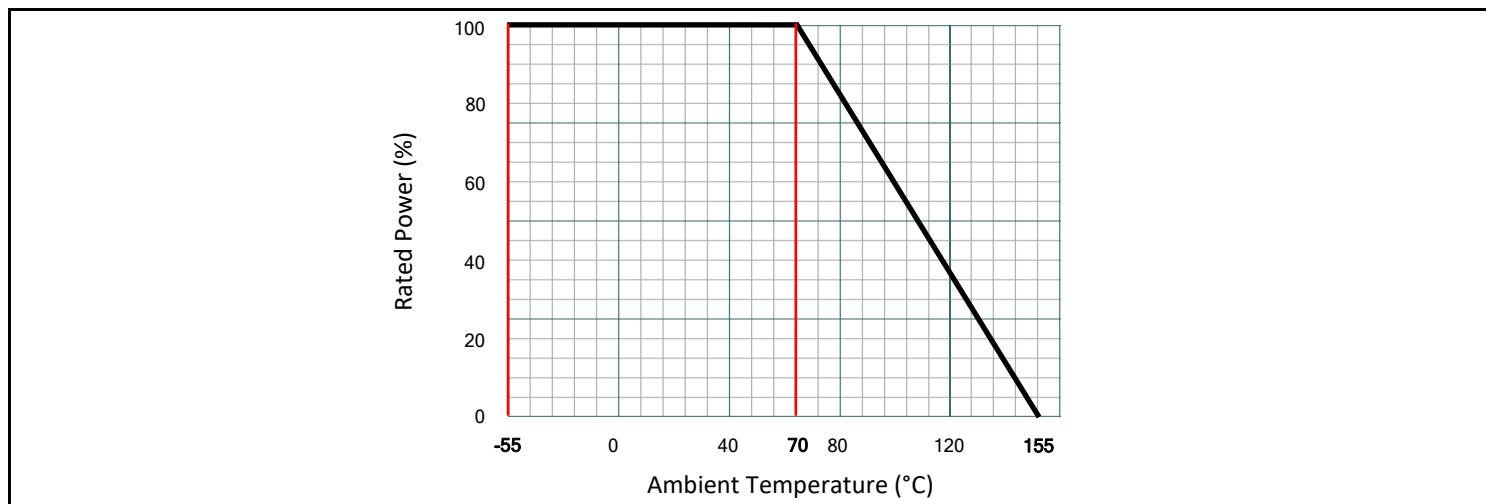
* Note: ±0.5% (D) tolerance is not available for all resistance values. See electrical specifications table.

Product Dimensions:

Dimension (Metric)	Resistance Range	Material	L	W	A	T
WEL0508 (1220)	2mΩ~100mΩ	C	0.053 ±0.008 (1.35 ±0.20)	0.083 ±0.008 (2.10 ±0.20)	0.017 ±0.008 (0.43 ±0.20)	0.026 ±0.008 (0.65 ±0.20)
WEL0612 (1632)	2mΩ~4mΩ		0.067 ±0.008 (1.70 ±0.20)	0.129 ±0.008 (3.30 ±0.20)	0.020 ±0.008 (0.50 ±0.20)	0.026 ±0.008 (0.65 ±0.20)
	5mΩ~100mΩ				0.016 ±0.008 (0.40 ±0.20)	
WEL1020 (2550)	2mΩ~100mΩ		0.102 ±0.008 (2.60 ±0.20)	0.201 ±0.008 (5.10 ±0.20)	0.026 ±0.008 (0.65 ±0.20)	0.026 ±0.008 (0.65 ±0.20)
WEL1225 (3264)	1mΩ		0.126 ±0.012 (3.20 ±0.30)	0.252 ±0.012 (6.40 ±0.30)	0.049 ±0.008 (1.25 ±0.20)	0.026 ±0.008 (0.65 ±0.20)
	2mΩ~100mΩ				0.024 ±0.008 (0.60 ±0.20)	
WEL0830 (2276)	1mΩ		0.102 ±0.012 (2.60 ±0.30)	0.299 ±0.012 (7.60 ±0.30)	0.029 ±0.012 (0.75 ±0.30)	0.026 ±0.008 (0.65 ±0.20)
	2mΩ~100mΩ				0.027 ±0.012 (0.68 ±0.30)	

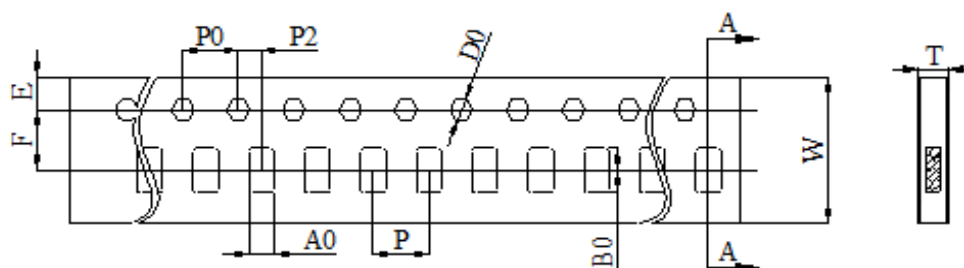
Electrical Specifications:

Type	WEL0508		WEL0612		WEL1020		WEL1225		WEL0830	
Metric Size	1220		1632		2550		3264		2276	
Power Rating	1W		1.5W		2W		3W		3W	
Resistance Range (mΩ)	2~9	10~100	2~9	10~100	2~9	10~100	1~9	10~100	1~9	10~100
Resistance Tolerance % (code)	±1.0(F)	±0.5(D) ±1.0(F)	±1.0(F)	±0.5(D) ±1.0(F)	±1.0(F)	±0.5(D) ±1.0(F)	±1.0(F)	±0.5(D) ±1.0(F)	±1.0(F)	±0.5(D) ±1.0(F)
TCR ppm/°C	±100	±50	±100	±50	±100	±50	±100	±50	±100	±50
Operating Temp. Range	-55°C~+155°C									
Rated Voltage	$\sqrt{(\text{Power} \times \text{Resistance})}$									
Packaging (Code)	5,000 pcs/reel (-T5)					4,000 pcs/reel (-T4)				

Power Derating Curve:

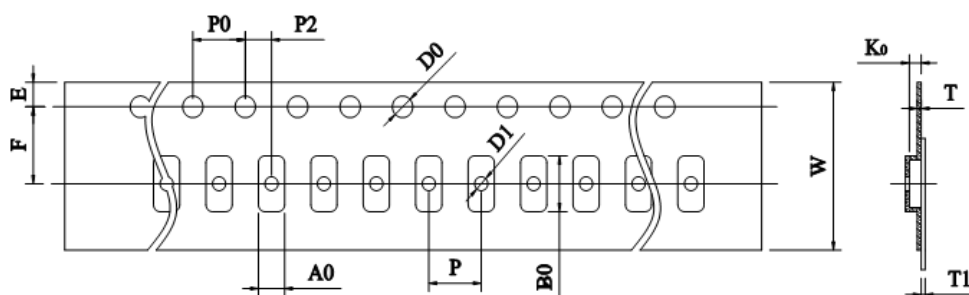
AEC-Q200 Test Requirements (Table 7):

AEC Test #	Test Name	AEC-Q200 Test Requirements	Specification
3	High Temp. Exposure (Storage) MIL-STD-202, Method 108	Test Temp 125 $\pm$ 3°C Test Period: 1,000 hours No Electrical Load	$\pm$ 1.0%
4	Temp. Cycling (Thermal Shock) JESD22 Method JA-104	Repeat 1,000 cycles as follows: -55 $\pm$ 3°C for 30 minutes 125 $\pm$ 3°C for 30 minutes Transition time of 1 minute max	$\pm$ 1.0%
7	Biased Humidity MIL-STD-202, Method 103	Test conditions: 85°C and 85% RH 10% of rated power Test Period 1,000 hours	$\pm$ 1.0%
8	Load Life (Operational Life) MIL-STD-202, Method 108	Test Temperature: 125 $\pm$ 3°C Applied voltage: rated power (derated Power will be required if temp exceeds the derating point of part) Test Period: 1,000 hours (condition D)	$\pm$ 1.0%
12	Resistance to Solvents MIL-STD-202, Method 215	3 minute soak 2-3 ounce force 10 strokes/repetition 3 repetitions	No damage
13	Mechanical Shock MIL-STD-202, Method 213	Force: 100G peak Test duration: 6 ms Half-sine waveform Velocity: 12.3ft/sec	$\pm$ 1.0%
14	Vibration MIL-STD-202, Method 204	Frequency: 10-2,000 Hz Acceleration: 5G Test duration: 20 minutes, 12 cycles	$\pm$ 1.0%
15	Resistance to Soldering Heat MIL-STD-202, Method 210	Condition B (Solder dip, no pre-heat) 260 $\pm$ 5°C	$\pm$ 1.0%
17	ESD AEC-Q200-002	HBM, 100pF, 1.5k ohms Repetition: 5 times	$\pm$ 1.0%
18	Solderability J-STD-002	Non-activated flux dip: 5-10 seconds SAC solder dip: 2 $\pm$ 0.5 seconds at 245 $\pm$ 5°C	95% coverage
20	Flammability UL-94	V-0 or V-1 are acceptable Electrical test not required	Provide certificate
21	Board Flex AEC-Q200-005	90 mm span between fulcrums 2 mm bend 60 seconds minimum holding time	$\pm$ 1.0%
22	Terminal Strength (SMD) AEC-Q200-006	Force of 17.7 N 60 seconds	$\pm$ 1.0%
24	Flame Retardance AEC-Q200-001	Mounted parts subjected to voltages from 9.0 to 32 VDC (current clamped up to 500A) in 1.0 VDC increments. Voltage applied for 1 hour minimum or until failure occurs	Must meet AEC-Q200 requirements

Paper Tape Dimensions:

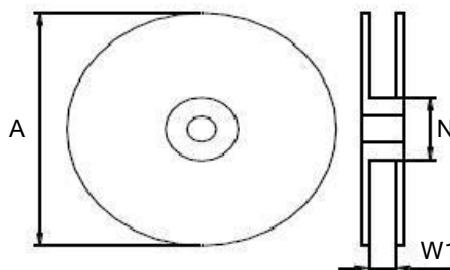
All dimensions in mm.

Size	W	P0	P	P2	A0	B0	D0	F	E	T
0508	8.00 ±0.30	4.00 ±0.10	4.00 ±0.10	2.00 ±0.10	1.55 ±0.10	2.30 ±0.10	1.50 ±0.10	3.50 ±0.10	1.75 ±0.10	0.87 ±0.10
0612					2.05 ±0.20	3.65 ±0.20				

Plastic Tape Dimensions:

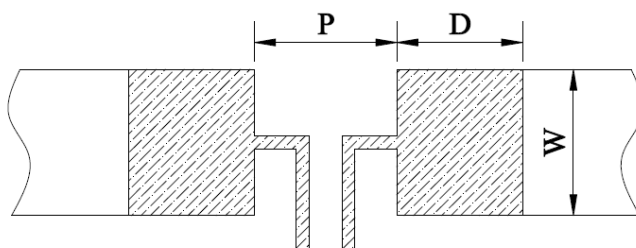
All dimensions in mm.

Size	W	P0	P	P2	A0	B0	D0	F	E	T	T1	K0
1020	12.0 ±0.30	4.00 ±0.10	4.00 ±0.10	2.00 ±0.10	2.85 ±0.20	5.45 ±0.20	1.50 ±0.10	5.50 ±0.10	1.75 ±0.10	0.25 ±0.10	Max 0.10	0.80 ±0.20
1225					3.40 ±0.20	6.75 ±0.20						1.00 ±0.20
0830	16.0 ±0.30	4.00 ±0.10	4.00 ±0.10	2.00 ±0.10	2.80 ±0.20	8.00 ±0.20	1.50 ±0.10	7.50 ±0.10	1.75 ±0.10	0.30 ±0.10	Max 0.10	0.80 ±0.20

Reel Dimensions:

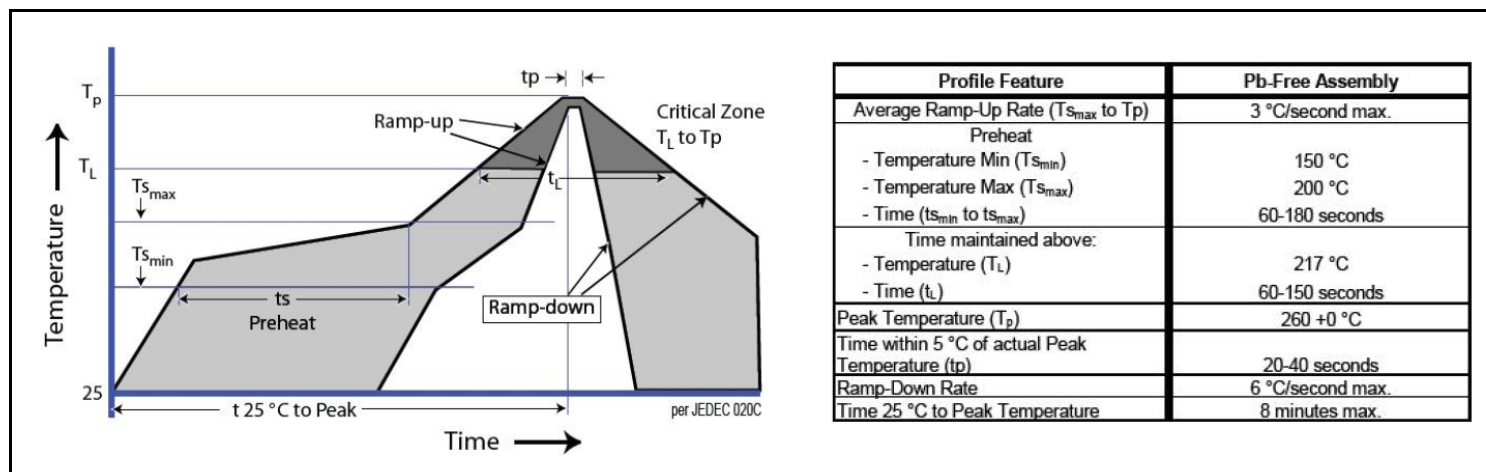
All dimensions in mm.

Size	Quantity	A	N	W1
0508	5,000 pcs/reel	178 ±5.00	60.0 ±2.00	9.00 ±1.00
0612		178 ±5.00	60.0 ±2.00	9.00 ±1.00
1020	4,000 pcs/reel	178 ±5.00	60.0 ±2.00	13.0 ±1.00
1225		178 ±5.00	60.0 ±2.00	13.0 ±1.00
0830		178 ±5.00	60.0 ±2.00	17.0 ±1.00

Recommended Land Pattern:

All dimensions in mm.

Size	Resistance Range	P	W	D
0508	2mΩ~100mΩ	0.50	2.30	1.15
0612	2mΩ~4mΩ	0.50	3.68	1.35
	5mΩ~100mΩ	0.60		1.30
1020	2mΩ~100mΩ	1.00	5.75	2.25
1225	1mΩ	0.60	7.25	2.75
	2mΩ~100mΩ	1.40		2.35
0830	1mΩ	0.90	8.63	2.30
	2mΩ~100mΩ	0.95		2.28

Soldering Profile:**Storage Conditions:****Environment Conditions:**

Products should be stored under the following environmental conditions.

- Temperature: +5 to +35°C
- Humidity: 45 to 85% relative humidity
- Do not keep products in environments where they may be subject to particulate contamination or harmful gases such as sulfuric acid or hydrogen chloride as it may cause oxidization on electrodes, resulting in poor solderability.
- Products should be stored in a space that does not expose it to high temperatures, vibration, or direct sunlight.
- Products should be stored in the original airtight packaging until use.